



NORTH DAKOTA GRAIN DEALERS ASSOCIATION
SAFETY & HEALTH PROGRAM

HOT WORK PERMIT

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THIS PERMIT APPLIES ONLY TO THE AREA SPECIFIED ON THIS DATE

DATE:

TIME:

LOCATION:

DESCRIPTION OF WORK:

PERMIT AUTHORIZED BY:

**THE ABOVE LOCATION HAS BEEN THOROUGHLY EXAMINED.
PERMISSION IS GRANTED FOR THIS WORK/LOCATION ONLY.**

SAFETY REQUIREMENTS

- _____ Management (or its authorized representative) has inspected the area where the Hot Work is to be performed.
- _____ Contractor (if applicable) performing Hot Work has been advised of hazards associated with a Grain Handling Facility and has signed the Contractor's Safety Guidelines Sheet.
- _____ The Facility Structure in which the Hot Work is to be performed is completely shut down of all operations.
- _____ All grain handling equipment in the immediate work area (conveyors, motors, legs, etc.) is tagged out and/or locked out for the duration of the Hot Work operation.
- _____ All grain dust and other combustible and/or flammable materials are to be swept and cleaned in a 35-foot radius of the Hot Work area.
- _____ All remaining combustible material within the 35-foot radius of the Hot Work Area which cannot be moved should be shielded or covered to protect it from heat and sparks.
- _____ All floor areas, walls, and the immediate surrounding area where the Hot Work is to be done should be wet down and kept damp during the Hot Work operation. In addition, all spouts, ducts, floor and wall openings, and bin openings should be tightly sealed.
- _____ Fire Extinguishers and/or a water supply shall be provided prior to starting the Hot Work operation.
- _____ All equipment used in the Hot Work operation should be fully checked prior to start-up, and should be in a good, safe operating condition before use.

Permit continued on other side

- _____ Personal Protective Equipment will be provided to those facility employees performing the Hot Work. Outside Contractors will furnish their employees with their own Personal Protective Equipment.
- _____ A Fire Watch will be established in the Hot Work Area prior to starting the operation. This person(s) will be responsible for observing any unusual combustion activity, and will report his/her findings **IMMEDIATELY** to the person in charge of the operation. In addition, the Fire Watch will continue for four (4) hours after the Hot Work has been completed.
- _____ All surfaces affected by the Hot Work will be allowed to completely cool before any grain handling equipment and/or normal Grain Handling Facility operations are restarted (minimum - 4 hours).

HOT WORK PERMIT APPROVAL

PERMIT SIGNED BY:

PERMIT EXPIRES

DATE:

TIME:

Upon completion of work, **RETURN** permit to the manager/individual in charge.

FINAL INSPECTION

After the work was completed, the work area and adjacent areas were inspected **ROUTINELY** for at least four hours and no signs of fire, embers, etc., were found.

SIGNATURE (MANAGER/INDIVIDUAL IN CHARGE)